



TN United Kingdom

Gauge Assembly Chart

Gauge Size	Stem Ø x Length	Braze or Pin & Bond	Protrusion GO	Protrusion NOGO
Ø1.0 - Ø1.3	Ø0.8 x 25mm	Braze	15mm	10mm
Ø1.3 - Ø1.8	Ø1.0 x 25mm	Braze	15mm	10mm
Ø1.8 - Ø2.4	Ø1.65 x 25mm	Braze	15mm	10mm
Ø2.4 - Ø3.0	Ø2.0 x 40mm	Braze	32mm	20mm
Ø3.0 - Ø4.0	Ø2.38 x 40mm	Braze	32mm	20mm
Ø4.0 - Ø5.0	Ø2.38 x 50mm	Braze	40mm	32mm
Ø5.0 - Ø7.4	Ø3.0 x 50mm	Pin & Bond	40mm	32mm
Ø7.5 - Ø10	Ø4.0 x 50mm	Pin & Bond	40mm	32mm
Ø10 - Ø15	Ø6.0 x 50mm	Pin & Bond	44mm	35mm
Ø15 - Ø20	Ø9.5 x 60mm	Pin & Bond	50mm	40mm
Ø20 - Ø25	Ø11 x 60mm	Pin & Bond	57mm	44mm
Ø28+	Ø13.5 x 80mm	Pin & Bond	100mm	80mm

NOTE: Single Ended Gauges to be Assembled to the Same Layout

